





# Work Order ID 105683

\*105683\*

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Monday, August 12, 2013 2:29:42 PM

Item ID: D2652 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bushing  
 Start Date: 8/12/2013 Start Qty: 400.00 \*400\* Cust Item ID:  
 Required Date: 8/26/2013 Req'd Qty: 400.00 \*400\* Customer:

## Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST013</u>	0.00							
*130*									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

400X 11.10.13-08-16  
 MLC 13-08-21  
 MF 13-8-19



# Picklist Print

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Work Order ID: 105683

**\*105683\***

Parent Item: D2652

**\*D2652\***

Parent Item Name: Bushing

Start Date: 8/12/2013

Required Date: 8/26/2013

Start Qty: 400.00

Required Qty: 400.00

Comments: IPP Rev:B02.06.13Now machined in house.NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.500		Purchased	No			100	f	36.4633	0.055	23.15789			

**\*M303R0 500\***

**\*\***

303 Round Bar 0.500"

Location	Loc Qty	Loc Code
MAT028	36.46330000	
124081	1E-09	
124711	22.2	
125387	0.9033	
M126153	13.36	

S/S

M119766

not pulled.

17.5' 2d 13.8.15

119766





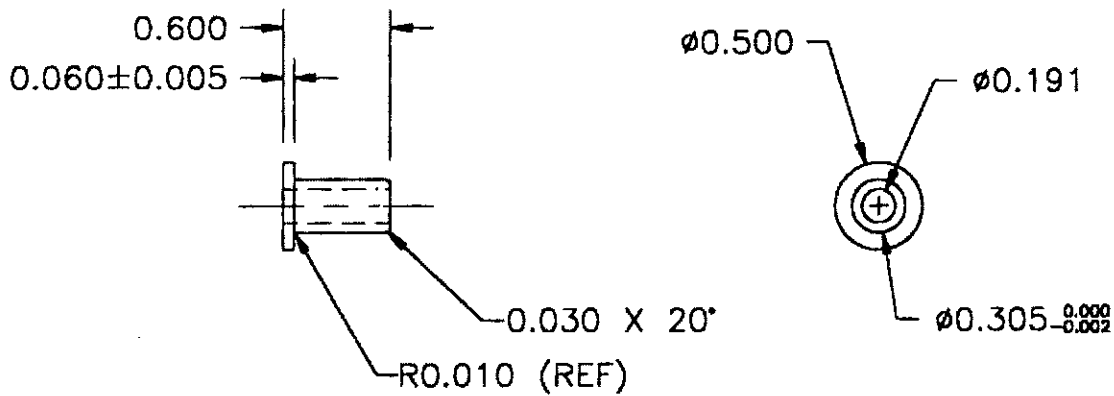






DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED  
97/04/25 DS



105683 MJS  
13-08-18

MATERIAL: AISI 303 SS  
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX  
TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTED

